Optoelectronic Properties of a Fullerene Derivative Containing Adamantane Group

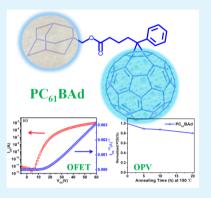
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Supporting Information

ABSTRACT: A fullerene derivative linked with an adamantane cage, [6,6]-phenyl-C₆₁butyric acid 1-adamantane methyl ester (PC₆₁BAd), has been designed and synthesized. Systematic investigations on its organic field effect performance, photovoltaic properties, and corresponding thermal stability have been made. In OFET device, the electron mobility (μ_e) of PC₆₁BAd was found to reach a value as high as 0.01 cm²/V·s with a high on-off (I_{on}/I_{off}) ratio of 4.9 × 10⁶ that is useful for logic device applications. In the organic photovoltaic devices of P3HT:PC₆₁BAd, the power conversion efficiency (PCE) was found to reach 3.31 % in the optimized device. More importantly, the active layer of P3HT:PC₆₁BAd was found to exhibit superior thermal stability over that of P3HT:PC₆₁BM. After heating at 150 °C for 20 h, the P3HT:PC₆₁BAd as an acceptor material for the preparation of thermally stable organic solar cells. X-ray diffraction and atomic force microscopy were employed to probe the structure and morphology of PC₆₁BAd and to rationalize its performance as an organic electronic material.



KEYWORDS: fullerene derivative, field effect transistor, organic photovoltaics, adamantane, thermal stability

INTRODUCTION

Organic electronics have attracted much attention due to their potential applications in the development of nanoelectronics and devices. They possess advantages such as low-cost fabrication, light weight, and high mechanical flexibility.¹⁻⁶ Fullerene derivatives represent an important family of n-type semiconductors for various electronic applications.⁷⁻⁹ Because of the presence of π -conjugation, fullerene derivatives exhibit high electron affinity and strong carrier transport ability, thereby acting as excellent electronic materials and acceptors in organic photovoltaic (OPV) devices.^{10–12} In the field of organic field effect transistors (OFETs) and organic solar cells (OSCs), [6,6]-phenyl-C₆₁-butyric acid methyl ester (PC₆₁BM) and its corresponding C70 derivative PC71BM are widely used and represent an important class of organic semiconductors. The electron mobility of PC61BM-based OFETs reaches values as high as $\sim 0.2 \text{ cm}^2/\text{V}\cdot\text{s}$ after device optimization and the PCE of P3HT:PC₆₁BM OSCs approaches 5 %.^{9,13-16} However, the high diffusion mobility and possible aggregation of PC₆₁BM will normally lead to large clusters or micro-crystals in the films, which could cause poor phase separation in the donor/acceptor mixed films, influencing the performance of their corresponding OSCs.¹² Therefore, there is a strong need to find ways to improve the stability of these organic semiconductors.

Adamantane is a highly symmetrical molecule consisting of fused cyclohexanes in the chair conformation. Incorporation of the adamantane unit into polymers has been shown to significantly improve the stability of polymers, such as enhancing their heat-resistant property and glass transition temperature.¹⁷⁻¹⁹ The enhanced stability of these polymers is mainly due to the symmetrical and inert cage structure of adamantane and its high hydrophobicity, which prevents degradation reactions, such as those involving oxidation or elimination. However, its effects on the properties of fullerene semiconductors and OPV devices have not yet been explored. Herein are described the design and synthesis of a new fullerene derivative ($PC_{61}BAd$) with an adamantane cage. PC₆₁BAd has been demonstrated to display unique field effect performance and photovoltaic properties. The electron mobility of PC₆₁BAd in OFET has been found to reach 0.01 cm²/V·s with a high I_{on}/I_{off} ratio of 4.9 × 10⁶. In OPV devices, the PCE was found to reach 3.31 % in an optimized device. More importantly, PC₆₁BAd-based OPV devices exhibit superior thermal stability over that of the PC₆₁BM-based devices. X-ray diffraction and atomic force microscopy were employed to

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probe the structure and morphology of $PC_{61}BAd$ and to rationalize its performance as an organic electronic material.

EXPERIMENTAL SECTION

Synthesis. $PC_{61}BAd$ was synthesized by the reaction of $PC_{61}BM$ (200 mg, 0.22 mmol) with 1-adamantane methanol (73 mg, 0.44 mmol) catalyzed by *p*-toluenesulfonic acid (38 mg, 0.22 mmol) in toluene solution (200 ml) at 120 °C for 24 h. $PC_{61}BAd$ was isolated by high-performance liquid chromatography (HPLC) using Buckyprep column. The identity of $PC_{61}BAd$ was confirmed by the matrix assisted laser desorption ionization-time of flight (MALDI-TOF) mass spectrometry and NMR spectroscopy (see Supporting Information for characterization data Figures S1–S8).

Device Fabrication and Characterization. N-Doped silicon with 300 nm silicon dioxide $(n^{++}-Si/SiO_2)$ wafer was used as the bottom gate/insulator in the OFET. The Si/SiO₂ substrates were cleaned with deionized water, acetone and ethanol. The substrates were then treated with the silane-coupling reagent, hexamethyldisilazane (HMDS, purchased from Aldrich), in a vacuum oven for 3 h for comparison study with the bare Si/SiO2. The prepared PC61BAd solution (10 mg/mL) in chloroform was spin-coated on the HMDS treated Si/SiO₂ and the bare Si/SiO₂ substrates in a N₂ glove box at a speed of 2000 rpm for 30 s. After being annealed at 150 °C for 10 min, a bilayer of Ca/Al (20 nm/40 nm) was vacuum-deposited through a shadow mask on the top of the semiconductor as the source and drain electrodes. The electrodes were designed as an interdigitated structure with a channel length (L) of 80 μ m and width (W) of 8800 μ m. The performances of the OFETs were characterized by the Keithley 4200 source meter in the N_2 glove box at room temperature.

The structure of the OSC was made up of indium tin oxide (ITO)/ poly(3,4-ethylenedioxythiophene):poly(styrenesulfonate) (PE-DOT:PSS) (Baytron P VPAI 4083)/P3HT:PC₆₁BAd/Ca/Al. The ITO glasses were pre-cleaned by sequential ultrasonic treatment in deionized water, acetone and isopropyl alcohol for 10 min each and then treated with oxygen plasma for 6 min. The PEDOT: PSS was filtered through a 0.45- μ m filter and spin-coated at 3000 rpm for 30 s on the ITO layer. After baking at 140 °C for 10 min in air, the substrates were transferred into the N2 glove box. The blend solutions of P3HT:PC₆₁BAd with various ratios (1:0.4, 1:0.6, 1:0.8, 1:1, 15 mg/ mL polymer) in dichlorobenzene (DCB) were spin-coated onto the PEDOT: PSS layer at a speed of 1200 rpm for 18 s. Then the active layers were baked at 110 $^\circ C$ for 10 min in N2. The active layer thicknesses of the four devices in various ratios (1:0.4, 1:0.6, 1:0.8, 1:1) detected by an Ambios Technology XP-2 surface profilometer were approximately 95, 110, 130, and 170 nm. For the thermal stability characterization, the active layers were baked at 150 °C for 5, 10, and 20 h at a P3HT/PC₆₁BAd ratio of 1:0.6. A cathode of 20 nm/60 nm Ca/Al was vacuum-evaporated. For comparison studies, the devices of P3HT:PC₆₁BM (1:0.8, 15 mg/mL polymer) were fabricated at a speed of 500 rpm for 18 s with the same treatment. The active layer thickness of the P3HT:PCBM device was about 200 nm. The current density-voltage (I-V) characteristics were measured under simulated sunlight of a 450 W Newport 6279 NS solar simulator. The simulated solar light was calibrated to match 100 mW cm⁻² level (AM 1.5G) by a standard mono-crystalline silicon solar cell. The external quantum efficiency (EQE) was measured using an Oriel IQE-200 instrument.

The optical microscopic images were obtained with an Olympus BX51 microscope. The X-ray diffraction (XRD) patterns of active layers were characterized by a Bruker D8 Advance Diffractometer with Cu K_{α} (λ = 1.5406 Å). The morphology of the active layers was measured by atomic force microscopy (AFM) in air using a Nanoscope III probe in tapping mode.

RESULTS AND DISCUSSION

The structures of $PC_{61}BAd$, $PC_{61}BM$, and P3HT are shown in Figure 1 along with the configurations of the OFET and solar cell devices.

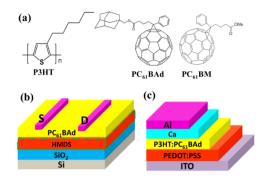


Figure 1. (a) Structures of P3HT, $PC_{61}BAd$, and $PC_{61}BM$; (b) structure of the OFET; (c) structure of the OSC.

Chemical Properties. $PC_{61}BAd$ consists of an adamantane group that takes up the position of the methyl group in PC₆₁BM. The highly hydrophobic nature of the adamantane group has rendered PC₆₁BAd highly soluble in most common organic solvents. Electrochemical behaviours of PC₆₁BAd and $PC_{61}BM$ were examined by cyclic voltammetry (CV) (Figure S2). PC₆₁BAd displays a similar lowest unoccupied molecular orbtial (LUMO) level (-3.67 eV) as that of $PC_{61}BM$ (-3.66 eV).6 This indicates that the adamantane cage has little influence on the LUMO level of the methanofullerene, in line with the lack of electron-donating groups or π -conjugation on the adamantane group, giving rise to the similar molecular orbital levels of $PC_{61}BAd$ as those of $PC_{61}BM$. The UV-vis absorption spectra were recorded in toluene (Figure S3), with PC₆₁BAd exhibiting a slightly stronger absorption than that of PC₆₁BM in the range between 300 and 400 nm. The rather similar electronic absorption patterns of PC₆₁BAd and PC₆₁BM are mainly originated from the domination of the $\pi - \pi^*$ transitions of the fullerene moiety in both derivatives.

Field Effect Performance. The structure of OFET is shown in Figure 1b. Two kinds of OFETs are fabricated, one with and one without the HMDS modification layer. The performance of both devices is optimized by varying the annealing temperature for the $PC_{61}BAd$ films, and 150 °C is found to be optimal for both.

Figure 2 shows the transfer and output characteristics of the OFETs. It can be seen that for both devices without (Figure 2a,b) and the one with HMDS (Figure 2c,d), *n*-type characteristics with linear and saturation regimes are clearly displayed. According to the equation²⁰

$$I_{\rm DS} = \left(\frac{W}{2L}\right) \mu_{\rm e} C_{\rm i} (V_{\rm GS} - V_{\rm T})^2$$

(where $I_{\rm DS}$ is the drain current, $C_{\rm i}$ is the capacitance per unit area of the gate dielectric, $V_{\rm GS}$ and $V_{\rm T}$ are the respective gate voltage and threshold voltage), the electron saturation mobility for the device without HMDS is calculated to be 8.85 × 10⁻⁴ cm²/V·s (with $I_{\rm on}/I_{\rm off}$ ratio of 6 × 10⁵ and $V_{\rm T}$ of 3.6 V), and the electron saturation mobility for the device with HMDS is calculated to be 0.01 cm²/V·s (with $I_{\rm on}/I_{\rm off}$ ratio of 4.9 × 10⁶ and $V_{\rm T}$ of 18.7 V), about 11 times higher than that of the device without HMDS (Table 1). In addition, the $I_{\rm on}/I_{\rm off}$ ratio of 4.9 ×10⁶ for PC₆₁BAd with HMDS has also been increased by almost one order of magnitude compared to that of PC₆₁BM (6 × 10⁵). The enhanced performance of the devices in the presence of HMDS may arise from the hydrophobic nature of HMDS which would lead to the formation of a hydrophobic surface, which is beneficial for film crystallization.^{21–23}

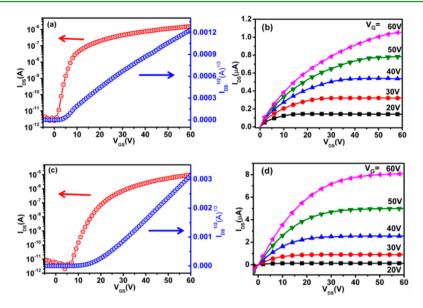


Figure 2. (a) Transfer and (b) output characteristics of $PC_{61}BAd$ OFETs without HMDS modification layer; (c) transfer and (d) output characteristics of $PC_{61}BAd$ OFETs with HMDS modification layer.

Table 1. Parameters of the OFETs Based on PC₆₁BAd

SiO ₂ layer	$\mu_{\rm e}~({\rm cm}^2/{\rm V}{\cdot}{\rm s})$	$I_{\rm on}/I_{\rm off}$	$V_{\rm T}$ (V)
Bare	8.85×10^{-4}	6.0×10^{5}	3.6
HMDS	0.01	4.9×10^{6}	18.7

Figure 3 shows the AFM images of the $PC_{61}BAd$ film on the bare Si/SiO_2 layer and the HMDS treated Si/SiO_2 layer. The

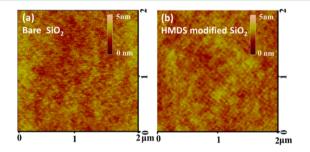


Figure 3. AFM images of the $PC_{61}BAd$ films on (a) bare Si/SiO₂ and (b) HMDS treated Si/SiO₂.

crystallinity and morphology of the two films are quite different. The root-mean-square (RMS) roughness of $PC_{61}BAd$ film on the bare Si/SiO₂ layer is 0.484 nm and small crystals are distributed on the surface. For the HMDS-treated Si/SiO₂ device, the $PC_{61}BAd$ film is even smoother with a RMS of 0.345 nm. Furthermore, much large crystals are found to be distributed on the film. The smooth surface and large crystals in the film can well account for the much enhanced performance of the device with HMDS in comparison to that of the device without HMDS.

For comparison, the OFET devices of $PC_{61}BM$ were also fabricated with HMDS as the modification layer. The optimized device of $PC_{61}BM$ gave an electron saturation mobility of 0.068 cm²/V·s (see Figure S4 in Supporting Information), which is higher than that of $PC_{61}BAd$. According to the previous report,⁹ the electron mobility of the fullerene derivatives is susceptible to small structural alterations and the functional pattern of the addends. Therefore, the lower electron mobility of $PC_{61}BAd$ may be caused by the adamantane group with insulated cage structure that decreases the charge transport in the OFET film. On the other hand, it should be noted that OFET devices of $PC_{61}BAd$ showed higher I_{on}/I_{off} ratio of 4.9×10^6 than that of $PC_{61}BM$ (1.9×10^5). The higher I_{on}/I_{off} ratio would give rise to a better contrast in the $PC_{61}BAd$ -based OFET devices and these characteristics are important in logic devices and active matrix display applications.

Photovoltaic Properties. Considering the effect of donor:acceptor ratio on the performance of OSCs being significant,^{24–26} the use of optimal donor and acceptor can avoid the charge accumulation and recombination in the bulk heterojunction solar cells so as to balance the electron and hole transport.^{27–29} Devices with different donor:acceptor blend ratios (1:1, 1:0.8, 1:0.6, 1:0.4; 15 mg/mL P3HT in DCB) are fabricated. Their J-V characteristics and external quantum efficiencies (EQE) are given in Figure 4a and 4b, respectively. The obtained parameters of the devices are summarized in Table 2. The optimal blend ratio has been demonstrated to be 1:0.6 (P3HT:PC₆₁BAd) and the optimal annealing condition involves heating at 110 °C for 10 min in N₂. The PCE of the optimized device reaches 3.31 %, accompanied by a V_{oc} of 0.68 V, a J_{sc} of 7.31 mA/cm², and a fill factor (FF) of 66.6 %.

In addition, the $J_{\rm sc}$ values of the P3HT:PC₆₁BAd solar cells are lower than those of the PC₆₁BM-based devices (usually ~9 mA/cm²). This can be rationalized by the corresponding lower electron mobility of PC₆₁BAd as discussed in the OFET studies. However, the P3HT:PC₆₁BAd solar cells showed increased V_{oc} such as 0.68 V at a ratio of 1:0.6 and 0.71 V at a ratio of 1:0.4, which are higher than those found in the P3HT:PC₆₁BM devices (usually ~0.6 V).^{10,11} These, together with the CV data, indicated that PC₆₁BAd has a similar LUMO level as that of PC₆₁BM. On the other hand, these results suggest that the $V_{\rm oc}$ in bulk heterojunction solar cells is not only determined by the difference between the highest occupied molecular orbital (HOMO) of the donor and the LUMO of the acceptor, but also depends on other factors.³⁰ In general, the $V_{\rm oc}$ of organic solar cells can be expressed by the following equation³⁰

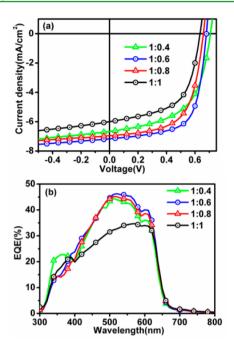


Figure 4. (a) J-V characteristics of P3HT:PC₆₁BAd OSCs and (b) EQE spectra of P3HT:PC₆₁BAd OSCs with different donor: acceptor ratios.

Table 2. Photovoltaic Performance of the P3HT:PC₆₁BAd Devices with Different Ratios

ratio	$V_{\rm oc}$ (V)	$J_{\rm sc}~({\rm mA/cm^2})$	FF (%)	PCE (%)
1:0.4	0.71	6.81	56.4	2.73
1:0.6	0.68	7.31	66.6	3.31
1:0.8	0.66	7.09	62.9	2.94
1:1	0.63	6.11	58.3	2.24

$$V_{\rm oc} = \frac{nkT}{q} \ln \left(\frac{J_{\rm sc}}{J_{\rm so}} \right) + \frac{\Delta E_{\rm DA}}{2q}$$

where k is the Boltzmann's constant, n is the ideality factor, T is the temperature, q is elementary charge, $\Delta E_{\rm DA}$ is the donor/ acceptor interface energy gap defined by the difference between the HOMO energy of the donor and the LUMO energy of the acceptor, and the value of $J_{\rm so}$ is the current resulting from carriers generated thermally at the D/A interface. The value of $J_{\rm so}$ is quite sensitive to the material properties which determine the thermally generated carriers. For the P3HT:PC₆₁BM and P3HT:PC₆₁BAd systems, though they have the similar $\Delta E_{\rm DA}$, their values of $J_{\rm sc}/J_{\rm so}$ are quite different. Material properties, such as the inter-molecular orbital overlap at the donor/ acceptor interface, are one of the main factors influencing the magnitude of $J_{\rm sc}/J_{\rm so}$. Thus, the enhanced $V_{\rm oc}$ of the P3HT:PC₆₁BAd solar cells would account for the higher values of $J_{\rm sc}/J_{\rm so}$ in their devices.

Thermal Stability. Thermal stability is a critical issue in organic photovoltaic devices. For example, it has been reported that the performance of $PC_{61}BM$ -based OSCs degrades rapidly upon heating.^{31–33} The reduced performance is mainly attributed to the fast migration of $PC_{61}BM$ molecules and the resulted $PC_{61}BM$ aggregates.^{34–38} In this work, the thermal stability of OSCs constructed by P3HT:PC₆₁BAd is systematically investigated. The optimal P3HT:PC₆₁BAd blend ratio of 1:0.6 was used to fabricate the OPV devices. In addition, the

P3HT:PC₆₁BM devices have also been fabricated as reference. The ITO/PEDOT:PSS/blend films are isothermally heated at 150 °C for 0, 5, 10, and 20 h before cathode deposition. The J-V curves of the devices are shown in Figure 5 and the device parameters are listed in Table 3.

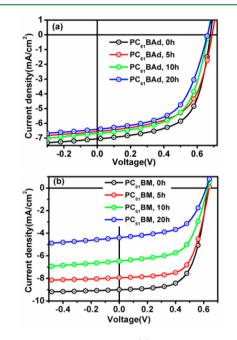


Figure 5. J-V characteristics of (a) P3HT:PC₆₁BAd and (b) P3HT:PC₆₁BM OSCs before and after annealing at 150 °C.

In Figure 5a, it can be clearly seen that the performance of the P3HT:PC₆₁BAd device would degrade as the heating time is increased. The PCE drops from 3.04 % for the unheated sample to 2.44 % for the 20 h-heated sample along with the various V_{oc} , J_{sc} and FF. In comparison, it can be seen from Figure 5b that the PCE of the reference P3HT:PC₆₁BM device deteriorates dramatically with prolongation of heating time, with the PCE reduced from 3.73 % for the un-heated sample to only 1.57 % for the 20 h-heated sample. To clearly compare the deterioration rates of the devices, the PCE of each device with different heating time has been normalized, as shown in Figure S5. It can be clearly seen that as the heating time was extended to 20 h, the P3HT:PC₆₁BM device would display only 42 % of the initial performance, whereas the P3HT:PC₆₁BAd device would still retain 80 % of its initial performance. These results revealed that the addition of the adamantane group in PC₆₁BAd could enhance the thermal stability of the OPV devices, paving the way for the preparation of thermally stable organic solar cells.

From these results, it is apparent that the degradation of these OPV devices is dominated by the reduced J_{sc} . To elucidate the origin for the changes in J_{sc} optical microscopy (OM) measurements were performed to obtain data on the film morphology. For the OM images (Figure 6), there is no obvious change in the P3HT:PC₆₁BAd films with or without thermal treatment. However, large butterfly-shaped knots (PC₆₁BM crystals) appear in the films, and with longer heating time, more of such knots would be observed.^{11,39} In high magnification images (Figure S6), clear PC₆₁BM clusters are observed. This would be attributed to the fact that PC₆₁BM could be driven to undergo fast aggregation during the thermal

Table 3. Photovoltaic Properties of the P3HT:PC ₆₁ BAd (1:0.6) and P3HT:PC ₆₁ BM OSCs as a Function of the Annealing Time

acceptor	annealing time (h)	$V_{\rm oc}$ (V)	$J_{\rm sc}~({\rm mA/cm^2})$	FF (%)	PCE (%)	PCE (ave.) ^{a} (%)
PC ₆₁ BAd	0	0.68	7.19	62.1	3.04	2.93
	5	0.69	6.67	59.2	2.72	2.67
	10	0.66	6.83	59.3	2.67	2.45
	20	0.66	6.54	56.5	2.44	2.24
PC ₆₁ BM	0	0.63	9.19	64.4	3.73	3.61
	5	0.64	8.11	64.6	3.35	3.27
	10	0.63	6.59	59.9	2.49	2.32
	20	0.62	4.48	56.6	1.57	1.47
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The average values were calculated based on six repeated experiments.

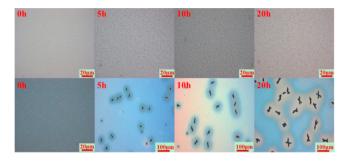


Figure 6. Optical microscope images of P3HT:PC₆₁BAd (top panel) and P3HT:PC61BM (bottom panel) films after thermal annealing at 150 °C with various durations.

treatment. As a result, the initially good donor:acceptor phase separation is considerably destroyed, which leads to a reduced $J_{\rm sc}$ and PCE. Nevertheless, the introduction of adamantane can significantly suppress aggregation, and consequently maintain acceptable OPV performance.

XRD and AFM characterizations were also employed to understand these results (Figure 7). For the unheated

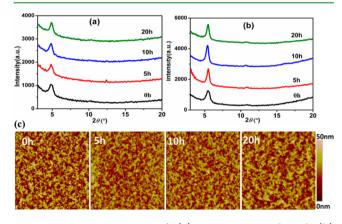


Figure 7. XRD patterns of (a) P3HT:PC₆₁BAd and (b) P3HT:PC₆₁BM blends with different annealing time and (c) AFM images of the P3HT:PC₆₁BAd films with different annealing time (10 $\mu m \times 10 \ \mu m$).

P3HT:PC₆₁BAd film, the XRD pattern displays a diffraction peak at $2\theta = 4.89^\circ$, while a peak was found at 5.47° for the unheated P3HT:PC₆₁BM film. According to the Bragg's law, the *d*-spacing of P3HT crystallites in the P3HT:PC₆₁BAd film is slightly larger than that in the P3HT:PC₆₁BM film, and this may account for the lower J_{sc} in the unheated P3HT:PC₆₁BAd devices due to the poor intermolecular overlap. During the subsequent heating processes, the XRD pattern of the

P3HT:PC₆₁BAd film showed similar peaks, revealing the high thermal stability of this film, which is consistent with the OPV and optical microscopy results. However, for the P3HT:PC₆₁BM film, the XRD patterns displayed an increase in the intensity of the peaks along with the heating time up to 20 h. This showed an increase in the crystallinity of P3HT, which led to the sharply reduced J_{sc} as illustrated in Table 3.

AFM images can further demonstrate the thermal stability of the P3HT:PC₆₁BAd film. As shown in Figure 7c, uniform P3HT:PC₆₁BAd films remained nearly unchanged with increasing time of heating. The morphology of the four films displays similar RMS (6.5, 5.4, 5.4, and 6.1 nm for 0, 5, 10, and 20 h, respectively). However, for P3HT:PC₆₁BM films, large PC₆₁BM crystals appeared after heat treatment as shown by optical microscopy in Figure 6, and the formation of these aggregates even prevented AFM detection. Moreover, the aggregation of PC₆₁BM would lead to fast crystallization of P3HT, finally destroying the P3HT/PC₆₁BM interfaces as well as the pathway for carrier transport. Thus, in comparison to the P3HT:PC61BM device, the P3HT:PC61BAd devices possess good thermal stability even after a long-term heat treatment.

CONCLUSIONS

In summary, an adamantane-containing fullerene derivative, PC₆₁BAd, has been designed and synthesized. The PC₆₁BAdbased OFETs exhibit an electron mobility of 0.01 cm²/V·s and a high $I_{\rm on}/I_{\rm off}$ ratio of 4.9 \times 10⁶. The P3HT:PC₆₁BAd OSCs achieve a PCE of 3.31 %, with $V_{\rm oc}$ of 0.68 V and FF of 66.6 %. Moreover, PC₆₁BAd-based OPV devices display superior thermal stability over that of the PC₆₁BM devices. After heating at 150 °C for 20 h, the P3HT:PC₆₁BM device showed only 42 % of the initial performance, whereas the P3HT:PC₆₁BAd device still retained 80 % of its initial performance. The present work has provided a promising fullerene material for applications in electronic devices and solar cells.

ASSOCIATED CONTENT

S Supporting Information

Description of the synthesis, NMR, CV, UV-vis absorption spectra, and the OM pictures. This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

The authors declare no competing financial interest.

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